

## REMOVABLE AND NON-REMOVABLE STRUCTURES MADE OF THERMOPLASTIC MATERIALS, THEIR ADVANTAGES AND DISADVANTAGES

Kuzieva Madina Abdusalimovna

Asian International University

[kuzievamadina84@gmail.com](mailto:kuzievamadina84@gmail.com)

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**Abstract.** *In recent years, dentistry has been developing by leaps and bounds - this includes implantology, gnathology, and digital dentistry. By mastering these serious, necessary, correct directions and implementing them in our practice, we raise the status of our clinics and our level of professional proficiency to the proper height. Despite this, removable dentures are still relevant. The most popular are removable structures made of thermoplastics.*

**Key words:** *removable denture, flexibility, elasticity and strength, advantages and disadvantages.*

## СЪЕМНЫЕ И НЕСЪЕМНЫЕ КОНСТРУКЦИИ ИЗ ТЕРМОПЛАСТИЧНЫХ МАТЕРИАЛОВ, ИХ ПРЕИМУЩЕСТВА И НЕДОСТАТКИ

**Аннотация.** *В последние годы стоматология развивается семимильными шагами — это и имплантология, и гнатология, и цифровая стоматология. Осваивая эти серьезные, нужные, правильные направления и внедряя их в свою практику, мы поднимаем статус наших клиник и уровень своего профессионального мастерства на должную высоту. Несмотря на это, съемные зубные протезы по-прежнему актуальны. Наибольшей популярностью пользуются съемные конструкции из термопластичных материалов.*

**Ключевые слова:** *съемные зубные протезы, гибкость, эластичность и прочность, преимущества и недостатки.*

The general characteristics of thermoplastics are determined by the name itself - "material that is plastic when heated", that is, these materials acquire the necessary shape when heated without the use of monomers. Back in the 50s of the last century, the search for non-toxic and hypoallergenic materials for the manufacture of removable dentures began in the USA. As a result of research work, such materials were identified - thermoplastics. They had a biologically neutral reaction, that is, they did not have a toxic or allergic effect on the body. In addition, a high degree of plasticity, the ability to remember the shape, precision in manufacturing, the presence of a wide range of light allow to expand the possibilities of partial and full prosthetics, splinting, the manufacture of immediate dentures, gingival dentures, splints-prostheses and improve their aesthetic qualities.

The starting material is caprolactam, a substance with short monomer molecules, which is

melted at high temperature and converted into a polymer with long molecules. The resulting threads are stretched in such a way that their length increases fivefold, and the monomer molecules line up, like a ruler, along the fiber, which gives the thread additional strength and lightness. These qualities of nylon are advantageous in the manufacture of removable structures.

Nylon dentures are more flexible and elastic, but at the same time they can boast increased durability. Flexible dentures have a precise fit and reliable fixation. They are held on the gums by means of dentoalveolar nylon clasps, which are also made of silicone, which makes them invisible in the oral cavity. When they are installed, grinding of teeth is not carried out, and during the use of the denture, the teeth do not loosen.

Another undoubted advantage of nylon is its inability to absorb moisture. This means that microorganisms simply cannot settle in it. While acrylic is simply a paradise for bacteria. Nylon dentures are indistinguishable from real teeth. The material contains a dye that gives the dentures a natural look. In addition, the absence of metal fasteners does not reveal the absence of natural teeth.

Despite all their advantages, nylon dentures have a number of disadvantages. Thus, with a low bite, deposits form between acrylic teeth and nylon. This occurs due to the lack of a chemical connection between the teeth and gums. It is this feature that is associated with the need to take the denture for professional cleaning every two months. Flexible nylon dentures belong to the category of removable dentures of the immersion type, i.e. the transfer of chewing pressure is carried out on the mucous membrane of the denture bed with the inclusion of the gingivomuscular reflex to regulate the chewing process, which is designed to protect the mucous membrane from overload and, accordingly, allows you to develop the necessary tone of the chewing muscles. Not the best reflex, because it disrupts the true physiology of chewing. A normal physiological reflex is a periodontal-muscular reflex, in which the force of contraction of the masticatory muscles is regulated by the degree of sensitivity of the periodontal receptors of the teeth involved in the act of chewing food. The inclusion of this reflex can only be provided by dentures of the supporting type, i.e. clasps, in which attachments together with interlocks; as well as various clasp systems of the support-retaining type, transmit chewing pressure to the remaining teeth within 70-80%. For comparison, for plate dentures of the immersion type this figure is 15-20%.

Another negative factor of flexible dentures is the tight coverage of the alveolar processes and the denture bed, which is further enhanced by the transmission of chewing pressure to the mucous membrane and leads to ischemia (bleeding) of the denture bed tissues, which activates osteoclastization processes (bone resorption), in simple terms: "The bone is eaten away, it sits down", and this sharply worsens the anatomical conditions for subsequent complete removable dentures. Flexible nylon systems are attached to the supporting teeth. If all teeth are missing, the

system has to be fixed with adhesives, and this brings a constant feeling of discomfort to the patient. Constant loads on the jaw lead to its subsidence. Every year it decreases by about 1 mm. As a result, after 2 years the structure becomes unsuitable for use, it has to be replaced. Repair and rebasing are almost impossible due to the complexity and high cost of its implementation. Relining a nylon or polypropylene denture is comparable in cost to making a new denture, and the quality of the denture after relining leaves much to be desired. When relining, the denture base becomes thicker. And the thicker the base, the less elastic it is!

Dental prosthetics with nylon dentures is used both for partial and complete loss of teeth and is one of the most modern methods of removable dental prosthetics in modern dentistry. Today, there are many analogues of the Valplast material on the dental materials market, but we use only the branded one, the quality of which has been tested by time. The patented type of nylon, Valplast, was introduced in 1953 in the USA as a plastic for the manufacture of denture bases, possessing special properties of flexibility. It was supposed to replace metal alloys and acrylic combinations used in conventional partial removable dentures. Installation of orthodontic systems made of nylon is recommended: - in case of loss of one or more teeth;

- in case of allergic reactions to various types of metals; - in case of allergic reactions to dentures made from acrylic plastic;

- when the patient has a disease such as periodontitis, which becomes a contraindication to the production of other types of prosthetics; - in cases where the patient does not want to carry out the preparation of supporting teeth; - in cases where the profession is associated with a high risk of facial injury.

Nylon dentures also have their own contraindications for use. Installation is not allowed if:

- when the alveolar ridge overhangs;
- with severe atrophy of the alveolar processes;
- in case of serious defects of the dental arches; - in case of severe stage of periodontosis;
- in the presence of gingivitis or periodontitis, when the roots have become exposed;

incorrect crowns that may prevent the installation of the structure; if the gingival margin of the supporting teeth differs in level; in case of gum atrophy with the formation of a low level.

**Conclusions:** Thus, in this article we have described both the advantages and disadvantages of thermoplastic removable dentures. One of the main disadvantages of this type of prosthetics is that the manufacture of a thermoplastic prosthesis when worn by patients leads to atrophy of the alveolar process due to the tight grip of the mucous membrane of the prosthetic bed, which after a certain period of time leads to ischemia, i.e., to bloodlessness and disruption of the nutrition of the oral mucosa due to constantly falling pressure.



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